



INNOVATIVE BEVERAGE & FOOD  
DISPOSABLE PACKAGING SOLUTIONS  
FOR EVERY OCCASION

# PRODUCT CATALOGUE



VIGOUR GROUP

[www.vigourpack.com](http://www.vigourpack.com)



Founded in 2002, VIGOUR GROUP is one of the leading disposable paper and plastic packaging manufacturers in Taiwan.

We focus on providing high quality, competitively priced paper and plastic foodservice disposables to the following market segments: C-stores, QSR, supermarkets, food processors, entertainment, airlines.

## GLOBAL SERVICE

We cooperate with key customers in USA, Australia, Europe, Middle East, Asia, Latin America, and over twenty other countries, which has given us an important global footprint.



VIGOUR PACK and VIGOUR PLASTIC are both under the umbrella of it's parent holding company of VIGOUR GROUP.

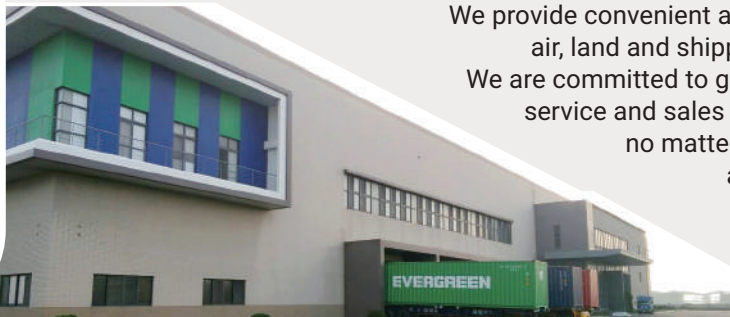
45,610  
sq. meter

**VIGOUR  
PACK**

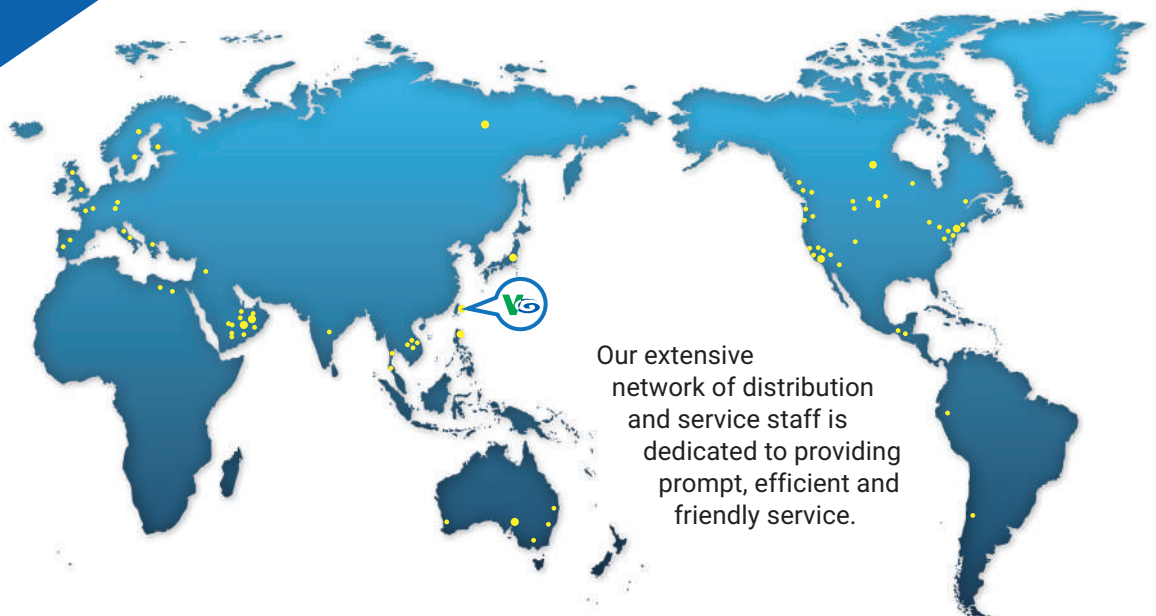
**VIGOUR  
PLASTIC**

21,490  
sq. meter

Readily available materials include PET, PS, PP, RPET, PLA, PBS, and paper boards, all of which are 100% FDA certified for food contact.



We provide convenient and efficient air, land and shipping routes. We are committed to give the best service and sales experience, no matter where you are located.



Our extensive network of distribution and service staff is dedicated to providing prompt, efficient and friendly service.

# CERTIFICATION & CAPABILITIES

BRC & FSSC22000 Certifications make us Global Food Safety Initiative (GFSI) certified.

BRC



FSSC-22000



FSSC-22000



## PLANT FACILITY

### PAPER

CUPS & CONTAINERS  
PLA, PBS, PE COATING

**6** sets double wall paper cup forming machines.

**34** German-made fully integrated and automated paper cup/container forming and packing lines.

Finished cups are auto-packed directly into sleeves to prevent any external contact. Film lamination to paper board capacity is over 5,000 tons per month.



### PLASTIC

CUPS & CONTAINERS  
PET, RPET, PLA  
PP & PS

**2** PROGRESSIVE IN-LINE PLANTS, the true "production island" comprising all operational components that transform the raw material granules into the finished product.

**11** EXTRUDERS, the monthly capacity of Eco-friendly material (RPET and PLA) products is over 400 tons each.

**21** HIGH SPEED THERMOFORMERS which produce plastic cups (PET, PLA clear cups) and containers (PET, RPET, PLA, PP). Total capacity up to 200 million pcs per month.

## PRINTING APPLICATION



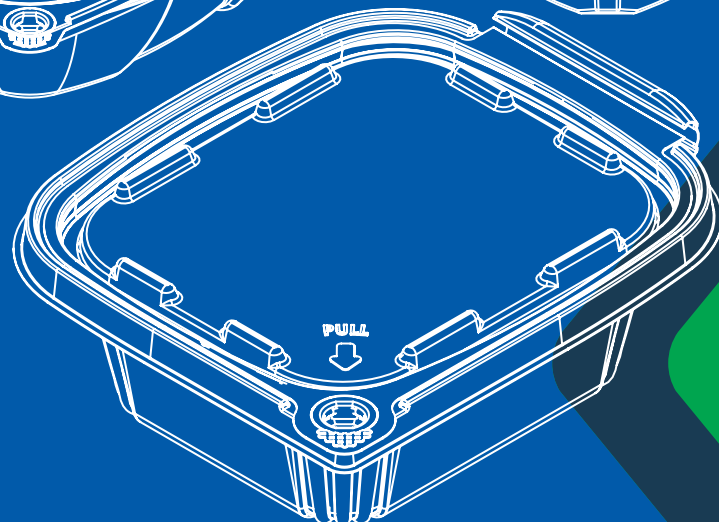
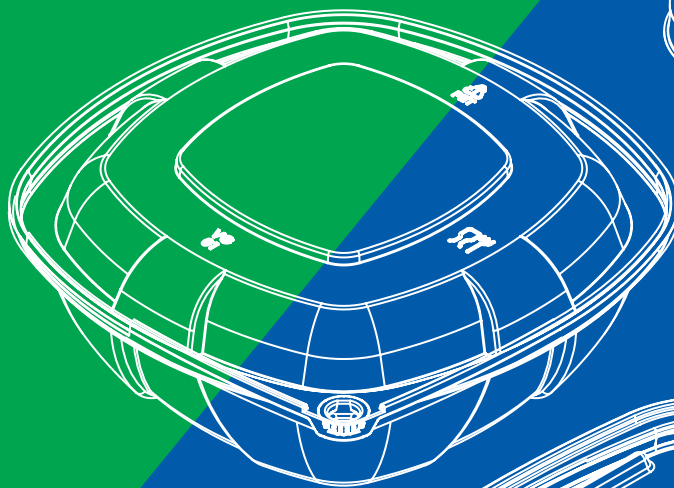
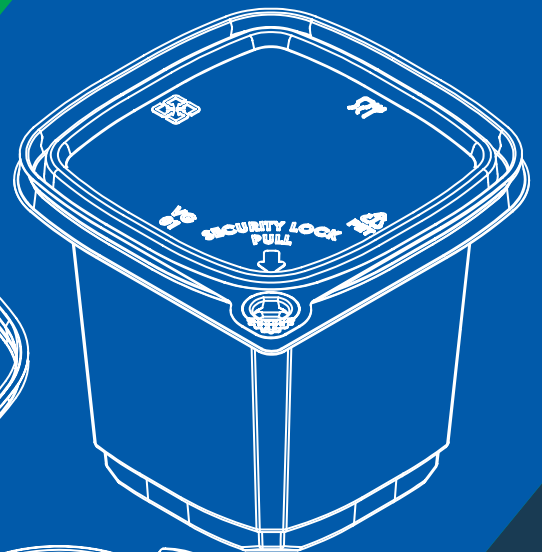
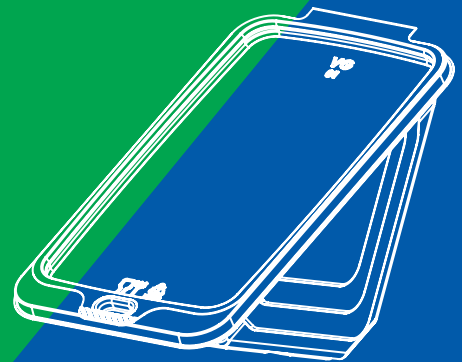
**4** German Heidelberg offset printing machines that print up to 6-colors and 8-color FLEXO machine for paper cups and containers.



**4** 6-color Van Dam UV offset printing machines for plastic cups and containers.

# TAMPER EVIDENT PRODUCTS

HINGED LID CONTAINERS  
& AUTO CLOSING MACHINE  
SQUARE SALAD BOWLS  
SQUARE DELI CONTAINERS  
PARFAIT CUPS  
SANDWICH WEDGE & WRAP



**BUT-N-LOC**



PATENTED BUTTON LOCK DESIGN



**PERFECT FOR  
WET & DRY  
READY TO EAT  
FOODS**



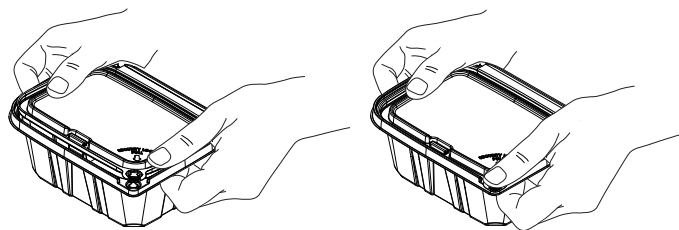
**BUT-N-LOC**



PATENTED BUTTON LOCK DESIGN

## **TAMPER EVIDENT CONTAINER SERIES**

- ✓ Original innovators of the button lock design
- ✓ Only tamper evident design that works with 1 piece hinged or 2 piece containers
- ✓ No sharp edges, no loose tabs or tear off strips
- ✓ Available in 100% PCR PET, Blended PET or PET
- ✓ High clarity and tight lid fit prevents leakage



CLOSE THE LID

"PUSH" TO "LOC"

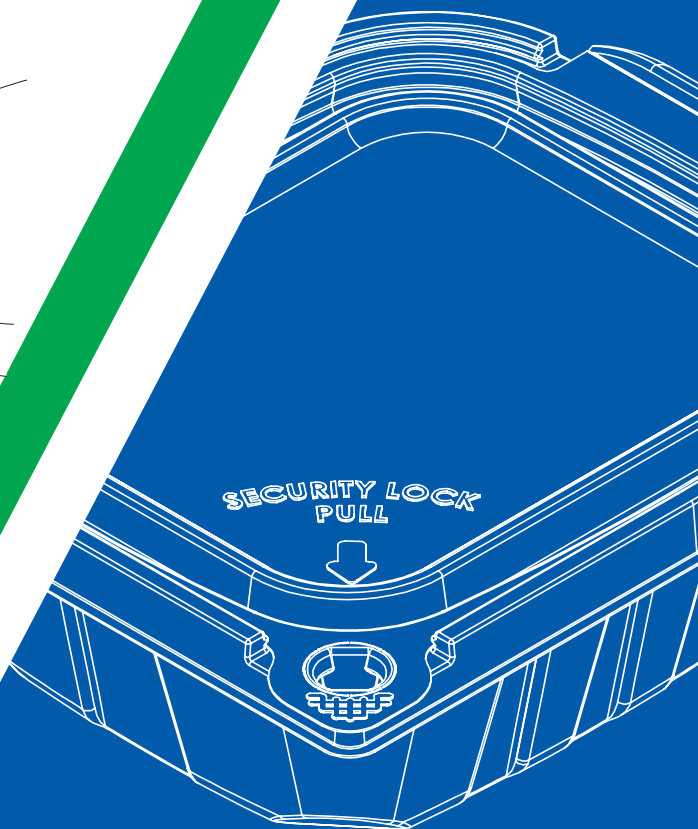
**CLOSE**



PULL THE BUTTON

OPEN THE LID

**OPEN**



PATENTED BUTTON LOCK DESIGN

# BUT-N-LOC

The innovative tamper-resistant locking mechanism and seal ensures quality and eliminates the need for shrink bands and wrap labels

The lock button tab fastens the top to the base of the container. If tampered with prior to purchase, the lock button tab will not be connected to the base and a clean, round hole in the closure tab will be evident. The engineered tight rim seal promise a leak-resistant experience.



Locked



Opened



No leak lid





PCR PET CONTENT INCLUDED

# TAMPER EVIDENT HINGED LID CONTAINERS



VG's patented **BUT-N-LOC** Tamper Evident Button Lock provides superior security. Unlike other containers that require a plastic tear-off strip, our container has no external pieces to throw away which makes for safer and smoother handling.

It can be made from post-consumer recycled PET (rPET) according to customer needs, provide environmental benefits and meet customer demand for more sustainable food packaging.

These containers enhances the look of product with their crystal clear clarity. Perfect for cold pasta, fruit salad, leafy green salad, nuts, snack mixes, candy, desserts, and more. Ideal for delis, supermarkets, C-stores, and wholesale clubs.

**RPET CONTENT  
INCLUDED  
ACCORDING TO  
CUSTOMER NEEDS**



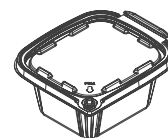
**8oz**

TEHLC-08  
240 PCS / CTN.  
2.19 CU.FT.  
0.06 CBM  
4.8 KG / 10.6 LBS



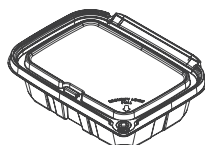
**12oz**

TEHLC-12  
240 PCS / CTN.  
2.25 CU.FT.  
0.06 CBM  
5.2 KG / 11.5 LBS



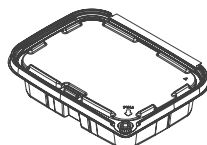
**16oz**

TEHLC-16  
240 PCS / CTN.  
2.31 CU.FT.  
0.07 CBM  
6.2 KG / 13.7 LBS



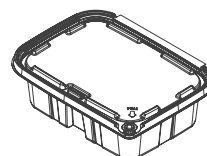
**20oz**

TEHLC-20  
200 PCS / CTN.  
2.91 CU.FT.  
0.08 CBM  
7.2 KG / 15.9 LBS



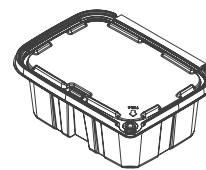
**20oz SHALLOW**

TEHLC-20S  
200 PCS / CTN.  
2.74 CU.FT.  
0.08 CBM  
7.3 KG / 16.2 LBS



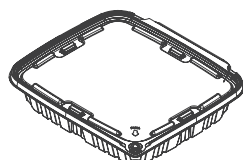
**24oz**

TEHLC-24  
200 PCS / CTN.  
3.10 CU.FT.  
0.09 CBM  
8.0 KG / 17.7 LBS



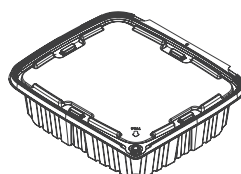
**32oz**

TEHLC-32  
200 PCS / CTN.  
3.18 CU.FT.  
0.09 CBM  
8.7 KG / 19.1 LBS



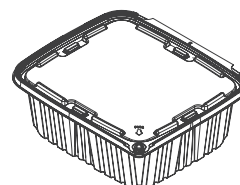
**35oz**

TEHLC-35  
134 PCS / CTN.  
3.11 CU.FT.  
0.09 CBM  
8.6 KG / 19.0 LBS



**48oz**

TEHLC-48  
134 PCS / CTN.  
3.21 CU.FT.  
0.09 CBM  
9.0 KG / 19.8 LBS

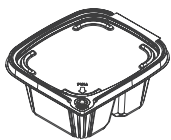


**64oz**

TEHLC-64  
134 PCS / CTN.  
3.35 CU.FT.  
0.09 CBM  
10.5 KG / 23.1 LBS

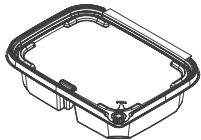


# TAMPER EVIDENT 2, 3, 4 COMPARTMET HINGED LID CONTAINER



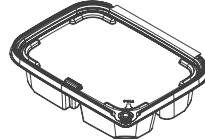
## 16oz 2 Comp.

TEHLC-16-2C  
240 PCS / CTN.  
2.31 CU.FT.  
0.07 CBM  
6.9 KG / 15.2 LBS



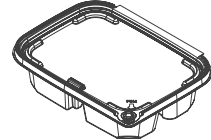
## 20oz 2 Comp.

TEHLC-20-2C  
200 PCS / CTN.  
3.08 CU.FT.  
0.09 CBM  
8.3 KG / 18.3 LBS



## 20oz 3 Comp.

TEHLC-20-3C  
200 PCS / CTN.  
3.08 CU.FT.  
0.09 CBM  
8.3 KG / 18.3 LBS



## 20oz 4 Comp.

TEHLC-20-4C  
200 PCS / CTN.  
3.08 CU.FT.  
0.09 CBM  
8.3 KG / 18.3 LBS





DESIGNED FOR  
VG TAMPER EVIDENT  
HINGED LID CONTAINERS

# CLOSING MACHINE



IDEAL DESIGN FOR  
FRESH PRODUCE  
PACKAGING



ACCELERATES  
AND SIMPLIFIES  
CLOSING PROCESS



COMPACT, EASY TO USE,  
CLEAN AND MAINTAIN

Length x Width x Height

2710 x 920 x 1370 (mm)

Weight : 160kg (352.74 lbs)

VG automatic closing machine is designed specifically for our patented **BUT-N-LOC** Tamper Evident Hinged Lid Containers, operates with sizes 8oz to 32oz, and processes up to 80 containers per minute. Sturdy aluminum and steel construction with electronic control system for flexible ease of use operation.

Our machine increases productivity through reduced labour costs, improved reliability and output. Ideal secure packaging system for a wide variety of fresh food products, VG automatic closing machines are as efficient as they are effective.





**TAMPER EVIDENT  
SQUARE BOWLS**





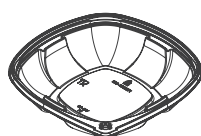
VG's patented **BUT-N-LOC** PET TAMPER EVIDENT SQUARE BOWLS are perfect for leaf or pasta salads, cut vegetables, cut fruit, nuts, candies and other specialty foods. Ideal for delis, supermarkets, wholesale clubs, and C-stores.

Crystal clear lids give the consumer a clear view before buying and they are also crack-resistant and spill-proof to ensure safe and stable handling. Black base available in custom option.

Available in two ranges - 9" (Large) and 7.5" (Medium) and in a variety of sizes and single, or 4 compartment options. These square bowls stack-ability increases shelf space efficiency over round bowls.

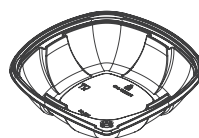


**7.5"**  
**191mm Dia.**



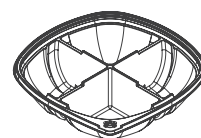
**18oz**

TESB75-18  
300 PCS / CTN.  
3.09 CU.FT.  
0.09 CBM  
7.1 KG / 15.6 LBS



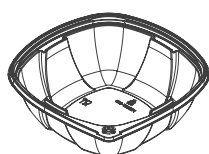
**24oz**

TESB75-24  
300 PCS / CTN.  
3.35 CU.FT.  
0.09 CBM  
7.7 KG / 17.0 LBS



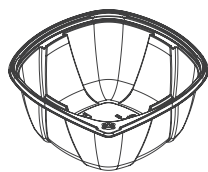
**24oz**

TESB75-24-4C  
300 PCS / CTN.  
3.35 CU.FT.  
0.09 CBM  
7.7 KG / 17.0 LBS



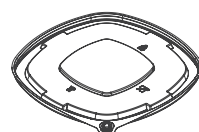
**32oz**

TESB75-32  
300 PCS / CTN.  
3.43 CU.FT.  
0.10 CBM  
8.0 KG / 17.7 LBS



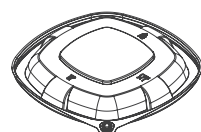
**48oz**

TESB75-48  
300 PCS / CTN.  
3.73 CU.FT.  
0.11 CBM  
9.0 KG / 19.8 LBS



**(18-48oz)**

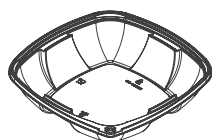
TESB75-FLID  
300 PCS / CTN.  
2.73 CU.FT.  
0.08 CBM  
6.4 KG / 14.1 LBS



**(18-48oz)**

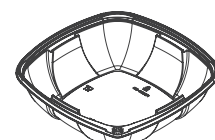
TESB75-DLID  
300 PCS / CTN.  
2.69 CU.FT.  
0.08 CBM  
6.4 KG / 14.1 LBS

**9.0"**  
**229mm Dia.**



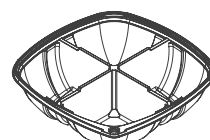
**40oz**

TESB9-40  
180 PCS / CTN.  
1.99 CU.FT.  
0.06 CBM  
6.5 KG / 14.3 LBS



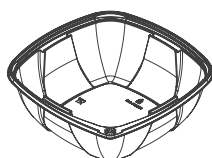
**48oz**

TESB9-48  
180 PCS / CTN.  
2.39 CU.FT.  
0.07 CBM  
6.6 KG / 14.5 LBS



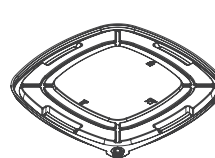
**48oz**

TESB9-48-4C  
180 PCS / CTN.  
2.39 CU.FT.  
0.07 CBM  
6.6 KG / 14.5 LBS



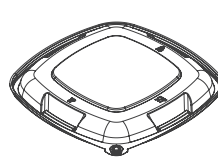
**64oz**

TESB9-64  
180 PCS / CTN.  
2.50 CU.FT.  
0.07 CBM  
7.7 KG / 17.0 LBS



**(40-64oz)**

TESB9-FLID  
180 PCS / CTN.  
1.97 CU.FT.  
0.06 CBM  
6.0 KG / 13.1 LBS



**(40-64oz)**

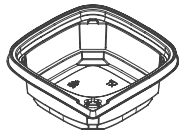
TESB9-DLID  
180 PCS / CTN.  
1.89 CU.FT.  
0.05 CBM  
5.9 KG / 13.0 LBS



**TAMPER EVIDENT  
SQUARE DELI CONTAINERS**

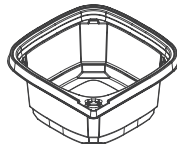


**4.8"**  
**121mm Dia.**



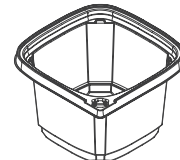
**8oz**

TESDC-08  
500 PCS / CTN.  
1.99 CU.FT.  
0.06 CBM  
6.5 KG / 14.3 LBS



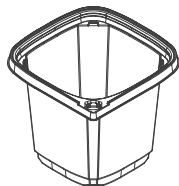
**12oz**

TESDC-12  
500 PCS / CTN.  
2.13 CU.FT.  
0.06 CBM  
7.8 KG / 17.1 LBS



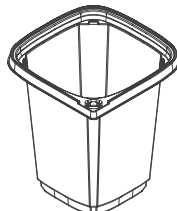
**16oz**

TESDC-16  
500 PCS / CTN.  
2.28 CU.FT.  
0.06 CBM  
9.1 KG / 20.1 LBS



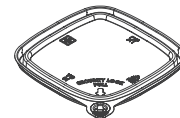
**24oz**

TESDC-24  
500 PCS / CTN.  
2.63 CU.FT.  
0.07 CBM  
11.9 KG / 26.2 LBS



**32oz**

TESDC-32  
500 PCS / CTN.  
2.92 CU.FT.  
0.08 CBM  
15.4 KG / 34.0 LBS



**(8-32oz)**

TESD-FLID  
500 PCS / CTN.  
1.48 CU.FT.  
0.04 CBM  
4.6 KG / 10.2 LBS

VG's patented **BUT-N-LOC** PET TAMPER EVIDENT SQUARE DELI CONTAINERS are available in five base sizes: 8, 12, 16, 24 & 32oz with one common lid fit for all sizes. A recessed lid allows for stable stacking to maximize shelf space. Available in bulk and combo (base+lid) packs.

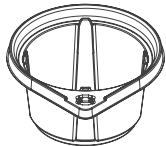
These square deli containers are perfect for cold, ready-to-eat foods, like: pasta salad, cut fruit, nuts and candy. Ideal for delis, C-stores, supermarkets, and wholesale clubs.



**TAMPER EVIDENT  
PARFAIT CUPS**



**4.3"**  
**110mm Dia.**



**8oz**

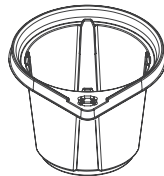
TEPC-08

500 PCS / CTN.

1.55 CU.FT.

0.04 CBM

5.6 KG / 12.4 LBS



**12oz**

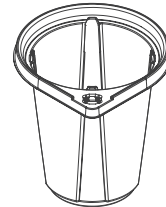
TEPC-12

500 PCS / CTN.

1.84 CU.FT.

0.05 CBM

7.7 KG / 17.0 LBS



**16oz**

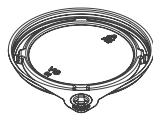
TEPC16

500 PCS / CTN.

1.86 CU.FT.

0.05 CBM

8.7 KG / 19.2 LBS



**(8-16oz)**

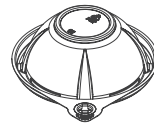
TEPC-FLID

500 PCS / CTN.

1.26 CU.FT.

0.04 CBM

2.8 KG / 6.1 LBS



**(8-16oz)**

TEPC-DLID

500 PCS / CTN.

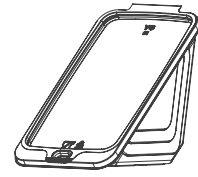
1.45 CU.FT.

0.04 CBM

3.3 KG / 7.1 LBS

VG's patented **BUT-N-LOC** PET TAMPER EVIDENT PARFAIT CUPS are available in three popular sizes: 8, 12 & 16oz. These parfait cups are suitable for cut fruit, cut veggies, cookies, brownie bites, yogurt parfaits and other snacks. Tight lid fit prevents spills – in the store and on the go – and helps maintain product freshness.

Ideal for supermarkets, delis, wholesale clubs, and C-stores. Available in bulk and combo (base+lid) packs.



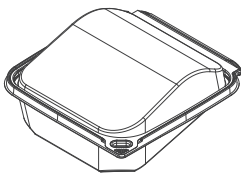
TESW  
250 PCS / CTN.  
2.64 CU.FT.  
0.07 CBM  
5.3 KG / 11.7 LBS

# TAMPER EVIDENT HINGED SANDWICH WEDGE & WRAP

VG's patented **BUT-N-LOC** TAMPER EVIDENT HINGED SANDWICH WEDGE & WRAP CONTAINERS are ideal for any sandwich shop, café, deli, or canteen.

The high-clarity material and contoured design ensures superb product visibility and attractive presentation for ready-made sandwich or tortilla wrap.

The patented security **BUT-N-LOC** tab feature inhibits tampering, ensures food security and fresher for longer.



TESWR  
200 PCS / CTN.  
2.40 CU.FT.  
0.07 CBM  
7.9 KG / 17.4 LBS







# CUSTOM PRINTING

GET YOUR MESSAGE DIRECTLY INTO THE HANDS OF YOUR CUSTOMERS.



**EASILY & EFFECTIVELY  
PROMOTE YOUR BUSINESS**

Custom printing is the perfect solution to build your brand image and grow market awareness. It allows you to cost effectively advertise your company's brand - products, style and values - and provides a point of distinction for your brand in an otherwise saturated market. It is a portable billboard for your business right in your customers hands. It's an advantage that what we like to call "Brand In Hand".

Customize all your foodservice disposables – paper hot and cold cups, paper food containers, plastic drink cups, plastic round containers and cup sleeves.

## WE UNDERSTAND PRINTING



### PRINTING APPLICATION

We have world-class printing equipment. For plastic cups and containers, we have four 6-color Van Dam UV offset printing machines. For paper cups and containers, we have 8-color FLEXO machine and four German printing machines that print up to 5-colors.

### PRINTING SERVICE

We manage all design and print services in-house. We can recreate or modify your existing artwork or our designers can help you develop an entirely new brand concept. We can even create mock-ups so that you can see what the actual product will look like once artwork is finalized.

# 5 STEPS

SIMPLE & EASY !

## WE'RE HERE TO HELP

WHATEVER YOUR PRINTING NEEDS

01

Choose the cup or container size(s) you need. We offer a wide range of sizes on paper cold cups, paper hot cups – single or double wall, paper food containers, PET drink cups, PET & PP round deli containers and PLA drink cups.

02

Choose up to 6-colors for your plastic cups / containers, 5-colors for your paper cups and containers and up to 4-colors for your customized PLA drink cups and cup sleeves.

03

Send us your artwork as an AI (Adobe Illustrator), EPS (Encapsulated PostScript) or PDF file. If electronic artwork is not available, send a sample of your cup or container and we will recreate the artwork by hand.

04

Once you have perfected your design, we will produce a digital file of the artwork for you to review and approve. We can also create a mock-up, if needed, for a minimal charge.

05

The printing process begins once the digital artwork file and/or mock-up has been approved and purchase order has been received. Custom printed products will be produced and delivered within our stated normal lead times.

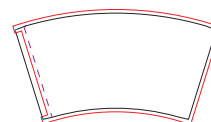
Our minimum order quantity for most custom prints is 50,000 pieces per sku.

## ARTWORK REQUIREMENTS



### FILE FORMAT ► .AI

- Shapes and fonts must be outlined.
- Font size must be at least 8 pt bold.
- Artwork elements must be in layers, not merged.
- All images embedded and must be at least 300 dpi or higher.
- Define all colors CMYK or PANTONE® Solid Coated / Uncoated Color Code.
- PANTONE® Solid Coated Colors can be used, but not all colors can be achieved.



Available for all stock sizes.  
Please feel free to contact us  
for a template to get started.



If your artwork is designed by Photoshop or Corel Draw, please save it as a high resolution PDF, AI, or EPS file.



# UNDERSTANDING PRINTING METHODS

## 4-COLOR PROCESS PRINTING



CYAN MAGENTA YELLOW BLACK

Process printing refers to a process that uses 4 colors - Cyan (C), Magenta (M), Yellow (Y) and Black (B) to reproduce a wide range of colors by mixing the colors together as they are printed. This is known as CMYK process printing or 4-color process printing. A wide range of colors can be created with just 4 color printing plates so the number of reproducible colors is much higher than four. PANTONE® color codes can be provided as a final color reference, but not all PANTONE® colors can be reproduced.

## SPOT COLOR PRINTING



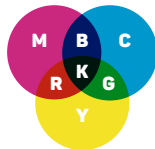
Spot color printing uses a color system of solid, pre-mixed colors, also known as PANTONE® colors. Spot colors are more accurate as you have already determined the color by its specific PANTONE® number. It is generally more economical if printing is kept to 3-colors or less.

Due to the use of food-grade inks, not all PANTONE® colors can be achieved. Also, spot colors are nearly impossible to replicate exactly on digital print devices such as color laser printers. Please note that the same color may appear differently on different raw materials.

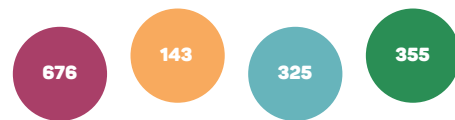
RGB



CMYK



SPOT COLOR



## PRINTING INFORMATION & DISCLAIMERS

### COLOR ACCURACY

When a PANTONE® color code is provided, finished products are expected to be within 2 PANTONE® colors, either up or down (refer to PANTONE® Solid color book). Due to food grade inks, not all PANTONE® color codes can be achieved, and any possible replacement is only at the manufacturer's discretion.

### INK ODOR

As a result of printing with food grade inks, a degree of ink odor should be expected in all custom printed products. Any possible replacement is only at the manufacturer's discretion.

### PRINT GAP

A ¼" gap is left between the leading edge of the design PET/PLA cups so that the design does not overlap.

### MINIMUM & LEAD TIMES

- All stated minimums apply for each size and/or design ordered. Minimums are subject to change at any time. Due to the nature of custom printed products, there may be a +/- 10% over/under run (variance between amount ordered and amount produced).
- Lead times are estimated and are not guaranteed.

### PLATE CHARGES

Plate charges will not be charged for reprint orders provided the existing plates are in good condition. If left unused, printing plates have a maximum life of 18 months. Customer will be notified if new plates will be necessary for their re-print orders and subsequently billed for the new plates.



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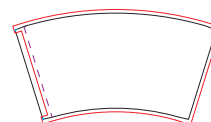
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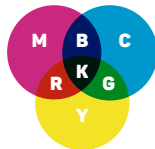
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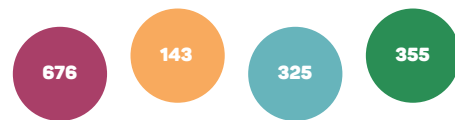
RGB



CMYK



SPOT COLOR



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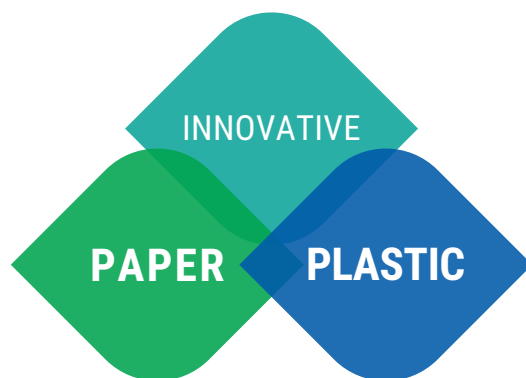
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FULL LINE DISPOSABLE PACKAGING SOLUTIONS  
TO MEET THE EVOLVING DEMANDS



No. 17, Lugong Rd., Lukang Township,  
Changhua County 505, Taiwan R.O.C.

TEL: + 886 4 781 1589  
FAX: + 886 4 781 2078

[www.vigourpack.com](http://www.vigourpack.com)

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