



INNOVATIVE BEVERAGE & FOOD  
DISPOSABLE PACKAGING SOLUTIONS  
FOR EVERY OCCASION

# PRODUCT CATALOGUE



VIGOUR GROUP

[www.vigourpack.com](http://www.vigourpack.com)



Founded in 2002, VIGOUR GROUP is one of the leading disposable paper and plastic packaging manufacturers in Taiwan.

We focus on providing high quality, competitively priced paper and plastic foodservice disposables to the following market segments: C-stores, QSR, supermarkets, food processors, entertainment, airlines.

## GLOBAL SERVICE

We cooperate with key customers in USA, Australia, Europe, Middle East, Asia, Latin America, and over twenty other countries, which has given us an important global footprint.



VIGOUR PACK and VIGOUR PLASTIC are both under the umbrella of it's parent holding company of VIGOUR GROUP.

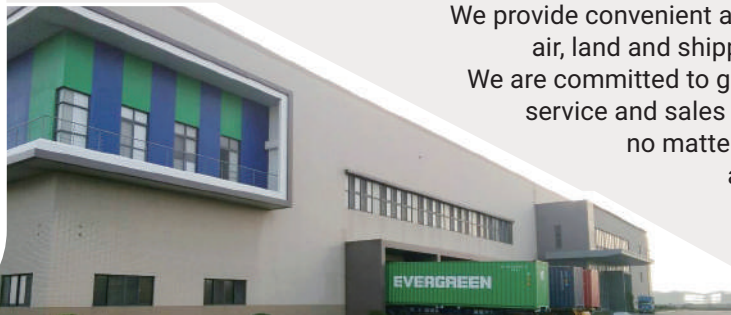
45,610  
sq. meter

**VIGOUR  
PACK**

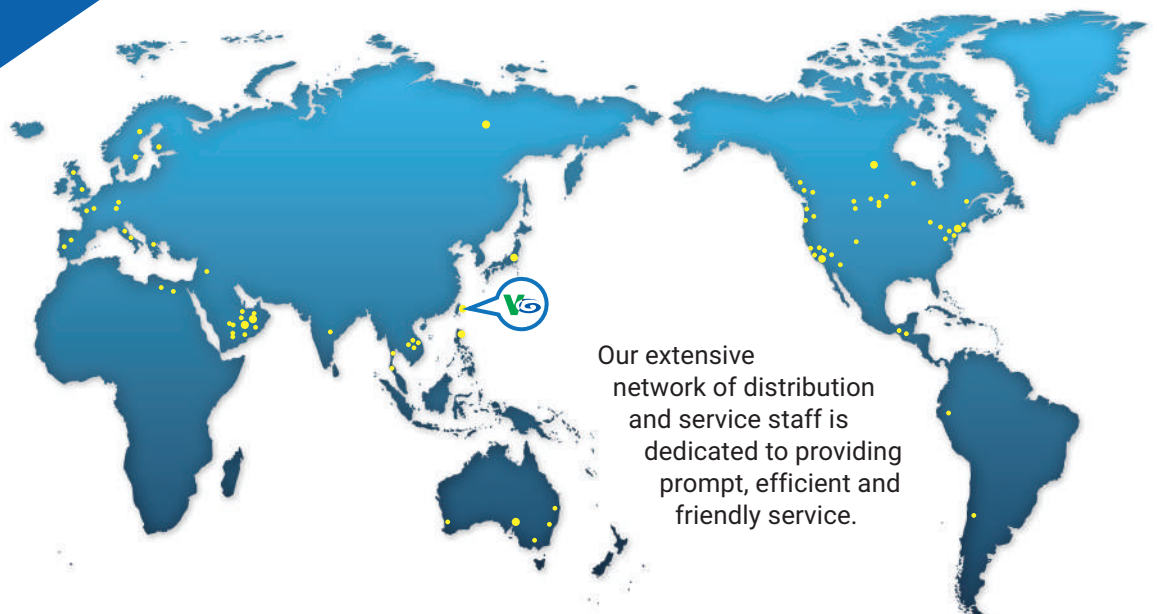
**VIGOUR  
PLASTIC**

21,490  
sq. meter

Readily available materials include PET, PS, PP, RPET, PLA, PBS, and paper boards, all of which are 100% FDA certified for food contact.



We provide convenient and efficient air, land and shipping routes. We are committed to give the best service and sales experience, no matter where you are located.



Our extensive network of distribution and service staff is dedicated to providing prompt, efficient and friendly service.

# CERTIFICATION & CAPABILITIES

BRC & FSSC22000 Certifications make us Global Food Safety Initiative (GFSI) certified.

BRC



FSSC-22000



FSSC-22000



## PLANT FACILITY

### PAPER

CUPS & CONTAINERS  
PLA, PBS, PE COATING

**6** sets double wall paper cup forming machines.

**34** German-made fully integrated and automated paper cup/container forming and packing lines.

Finished cups are auto-packed directly into sleeves to prevent any external contact. Film lamination to paper board capacity is over 5,000 tons per month.



### PLASTIC

CUPS & CONTAINERS  
PET, RPET, PLA  
PP & PS

**2** PROGRESSIVE IN-LINE PLANTS, the true "production island" comprising all operational components that transform the raw material granules into the finished product.

**11** EXTRUDERS, the monthly capacity of Eco-friendly material (RPET and PLA) products is over 400 tons each.

**21** HIGH SPEED THERMOFORMERS which produce plastic cups (PET, PLA clear cups) and containers (PET, RPET, PLA, PP). Total capacity up to 200 million pcs per month.

## PRINTING APPLICATION



**4** German Heidelberg offset printing machines that print up to 6-colors and 8-color FLEXO machine for paper cups and containers.



**4** 6-color Van Dam UV offset printing machines for plastic cups and containers.

# CLEAR CONTAINERS

HINGED DELI CONTAINERS

ROUND DELI CONTAINERS

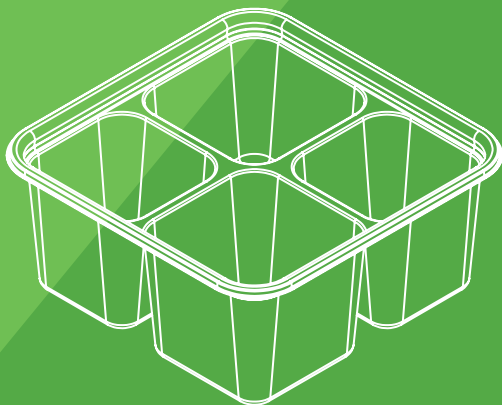
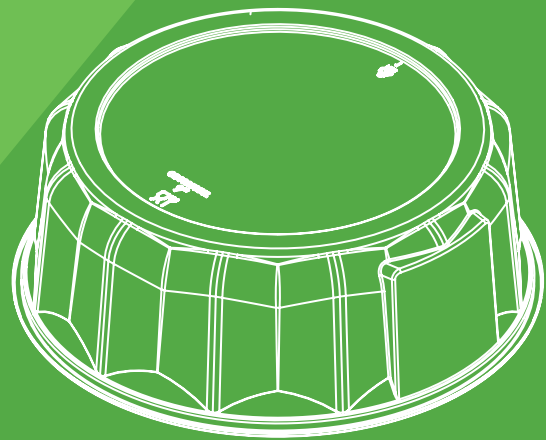
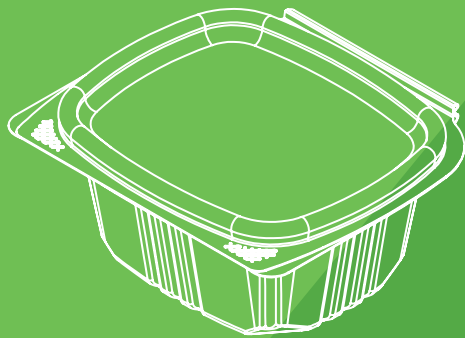
CLEAR SALAD BOWLS

ROUND PRODUCE CONTAINERS

4 COMP. SNACK CONTAINER

CAKE & BAKERY CONTAINERS

LETTUCE CONTAINERS





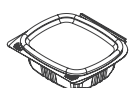


**RPET CLEAR HINGED  
DELI CONTAINERS**



These containers can be made from post-consumer recycled PET (rPET) according to customer needs, provide environmental benefits and meet customer demand for more sustainable food packaging. Our products has been assessed and found conforming to the requirements of U.S.F.D.A. and offer enhanced clarity for superior product visibility, one-piece hinged construction and leak-resistant closures.

Available in 15 most popular sizes from 4 to 64 oz., suitable for main and side dishes and bulk foods, they are the perfect choice for all your deli packaging needs - cold pasta, fruit or potato salad, leafy green salads, sandwiches, dried fruit and nuts, bulk candy, desserts and more. Ideal for supermarkets, delis, wholesale clubs, c-stores.



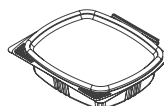
### 4oz

RPTHDC-04  
400 PCS / CTN.  
1.91 CU.FT.  
0.05 CBM  
5.4 KG  
11.9 LBS



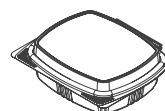
### 6oz

RPTHDC-06  
400 PCS / CTN.  
1.96 CU.FT.  
0.06 CBM  
6.1 KG  
13.4 LBS



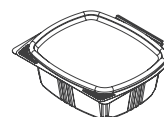
### 8oz

RPTHDC-08  
200 PCS / CTN.  
1.30 CU.FT.  
0.04 CBM  
3.9 KG  
8.7 LBS



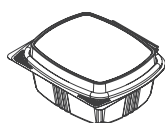
### 8oz TALL

RPTHDC-08T  
200 PCS / CTN.  
1.41 CU.FT.  
0.04 CBM  
4.3 KG  
9.6 LBS



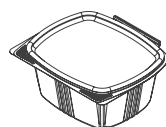
### 12oz

RPTHDC-12  
200 PCS / CTN.  
1.33 CU.FT.  
0.04 CBM  
4.1 KG  
9.0 LBS



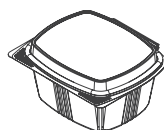
### 12oz TALL

RPTHDC-12T  
200 PCS / CTN.  
1.44 CU.FT.  
0.04 CBM  
4.3 KG  
9.5 LBS



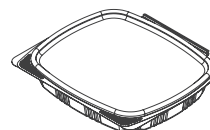
### 16oz

RPTHDC-16  
200 PCS / CTN.  
1.50 CU.FT.  
0.04 CBM  
4.7 KG  
10.3 LBS



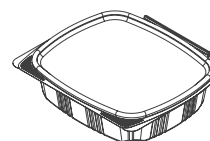
### 16oz TALL

RPTHDC-16T  
200 PCS / CTN.  
1.50 CU.FT.  
0.04 CBM  
5.0 KG  
11.1 LBS



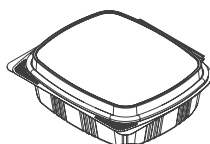
### 16oz SHALLOW

RPTHDC-16S  
200 PCS / CTN.  
2.05 CU.FT.  
0.06 CBM  
7.2 KG  
15.9 LBS



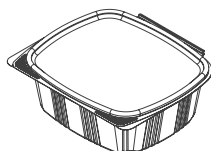
### 24oz

RPTHDC-24  
200 PCS / CTN.  
2.31 CU.FT.  
0.07 CBM  
7.9 KG  
17.3 LBS



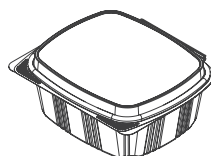
### 24oz TALL

RPTHDC-24T  
200 PCS / CTN.  
2.51 CU.FT.  
0.07 CBM  
8.6 KG  
18.9 LBS



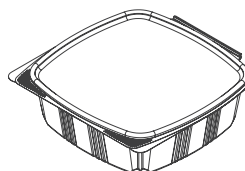
### 32oz

RPTHDC-32  
200 PCS / CTN.  
2.31 CU.FT.  
0.07 CBM  
8.6 KG  
18.9 LBS



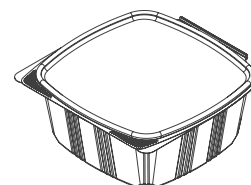
### 32oz TALL

RPTHDC-32T  
200 PCS / CTN.  
2.31 CU.FT.  
0.07 CBM  
8.4 KG  
18.4 LBS



### 48oz

RPTHDC-48  
200 PCS / CTN.  
3.20 CU.FT.  
0.09 CBM  
11.4 KG  
25.1 LBS



### 64oz

RPTHDC-64  
200 PCS / CTN.  
3.66 CU.FT.  
0.10 CBM  
13.0 KG  
28.6 LBS



# PET ROUND DELI CONTAINERS



VG PET clear round deli containers are perfect for high quality in store presentation and packaging a wide variety of fresh and precooked food, salads, fruit, sauces, nuts, confectionery and more. Leak resistant for safe & convenient transportation.

The crystal clear appearance allows you to set up eye-catching food displays that look more flavorful and delicious, and stimulate impulse purchases.

One common size snap-fit lid helps maintain freshness. Product is stackable for maximum shelf space utilization. Well suited for supermarkets, food processors & packers, wholesale clubs, and C-stores.



**117 mm**  
**4.61" Dia.**



#### OVERCAP LID

DR-OLID  
500 PCS / CTN.  
1.33 CU.FT.  
0.04 CBM  
3.1 KG / 6.9 LBS



#### RECESSED LID

DR-RLID  
500 PCS / CTN.  
1.33 CU.FT.  
0.04 CBM  
3.2 KG / 7.1 LBS



#### DOME LID

DR-DLID  
500 PCS / CTN.  
1.25 CU.FT.  
0.04 CBM  
4.3 KG / 9.4 LBS



#### 8oz

DR-08  
500 PCS / CTN.  
1.80 CU.FT.  
0.05 CBM  
6.6 KG / 14.7 LBS



#### 12oz

DR-12  
500 PCS / CTN.  
1.83 CU.FT.  
0.05 CBM  
8.6 KG / 19.3 LBS



#### 16oz

DR-16  
500 PCS / CTN.  
1.99 CU.FT.  
0.06 CBM  
9.4 KG / 20.7 LBS



#### 24oz

DR-24  
500 PCS / CTN.  
2.17 CU.FT.  
0.06 CBM  
11.7 KG / 25.9 LBS



#### 32oz

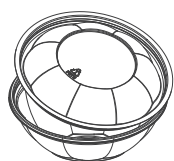
DR-32  
500 PCS / CTN.  
2.60 CU.FT.  
0.07 CBM  
13.5 KG / 29.8 LBS





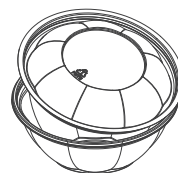
**PET CLEAR  
SALAD BOWLS**

VG PET clear salad bowls are specifically designed to showcase your bakery, deli, produce and “grab-and-go” items. Made of durable, crack-resistant and clear PET, these bowls are the perfect complement for pre-packed or fresh salads and cut fruit. The no-spill lid is also perfect for stacking. Available in bulk or combo pack, and with clear or black bases.



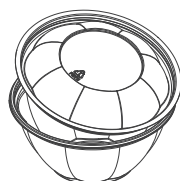
### 18oz

FVB18-150S	FVB18-300S
150 SETS / CTN.	300 SETS / CTN.
2.03 CU.FT.	4.07 CU.FT.
0.06 CBM	0.12 CBM
4.6 KG / 10.1 LBS	8.2 KG / 18.0 LBS



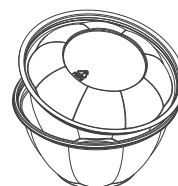
### 24oz

FVB24-150S	FVB24-300S
150 SETS / CTN.	300 SETS / CTN.
2.13 CU.FT.	4.27 CU.FT.
0.06 CBM	0.12 CBM
5.1 KG / 11.3 LBS	9.5 KG / 20.9 LBS



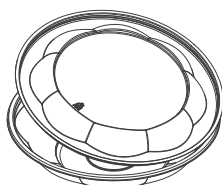
### 32oz

FVB32-150S	FVB32-300S
150 SETS / CTN.	300 SETS / CTN.
2.23 CU.FT.	4.46 CU.FT.
0.06 CBM	0.13 CBM
5.9 KG / 13.0 LBS	11.1 KG / 24.4 LBS



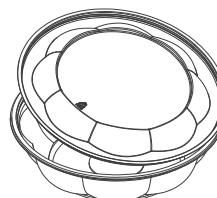
### 48oz

FVB48-150S	FVB48-300S
150 SETS / CTN.	300 SETS / CTN.
2.30 CU.FT.	4.60 CU.FT.
0.07 CBM	0.13 CBM
7.3 KG / 16.2 LBS	13.9 KG / 30.6 LBS



### 40oz

FVB40-100S	FVB40-200S
100 SETS / CTN.	200 SETS / CTN.
2.66 CU.FT.	4.99 CU.FT.
0.08 CBM	0.14 CBM
6.5 KG / 14.4 LBS	12.4 KG / 27.3 LBS



### 64oz

FVB64-100S	FVB64-200S
100 SETS / CTN.	200 SETS / CTN.
2.54 CU.FT.	5.22 CU.FT.
0.07 CBM	0.15 CBM
7.3 KG / 16.0 LBS	13.9 KG / 30.7 LBS





## PET CLEAR ROUND PRODUCE CONTAINER & LID



**12oz**

PRRC-12

500 PCS / CTN.

3.08 CU.FT.

0.09 CBM

17.0 KG / 37.5 LBS



**OVERCAP LID**

PRRC-OLID

500 PCS / CTN.

3.25 CU.FT.

0.09 CBM

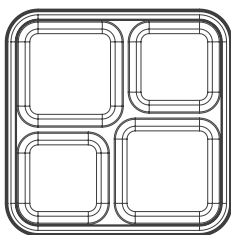
6.1 KG / 13.4 LBS

VG Produce Round Containers are just the right size for single serving salads, fruits, cut veggies, pastas and side items. It's designed for transporting and storing cold food items. Tight lid fit prevents spills – in the store and on the go – and helps maintain product freshness.

You'll have no trouble selling produce, jujube, berries, and even herbs! Ideas for supermarkets, delis, wholesale clubs, and C-stores.

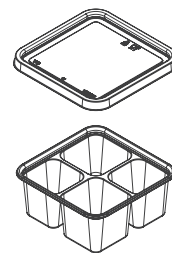


## PET CLEAR 4 COMP. SQUARE SNACK CONTAINER & LID



**6" x 6" in**

VG PET clear 6"x6"4 comp. square snack container is ideal for separating equal quantities of food, ideal for patron's picnics, lunches, or on-the-go snacks. This container let you create variety of meal and snack combos and showcase them.



PSSC-4C  
300 SETS / CTN.  
4.12 CU.FT.  
0.12 CBM  
12.2 KG / 27.0 LBS





**CAKE & BAKERY  
PET CONTAINERS**



VG Cake & Bakery Container with clear dome lids are great for selling and merchandising your 6-10" cakes or pies!

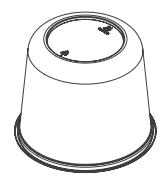
The base is made of durable black PET, and an included clear dome lid allows for optimum viewing of every decorated side as well as protecting your sweets during transport.

Easy to label lid side



## FEATURES AND BENEFITS

- Ideal for supermarkets, bakeries and wholesale clubs.
- Suitable for cakes, pies, and desserts.
- Full view of the product at all times.
- PET lid offers both superb clarity and protection against damage.
- Packaging boasts a solid dome lid to base lock.



**6"**

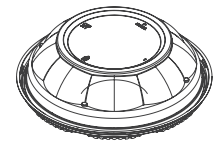
CBC-6

100 SETS / CTN.

2.61 CU.FT.

0.07 CBM

8.5 KG / 18.8 LBS



**9" PIE**

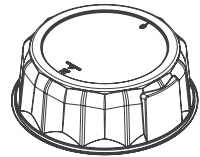
CBC-9PIE

110 SETS / CTN.

3.23 CU.FT.

0.09 CBM

9.2 KG / 20.3 LBS



**8" SINGLE**

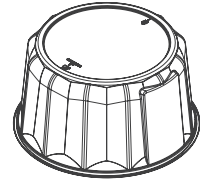
CBC-8S

100 SETS / CTN.

3.31 CU.FT.

0.09 CBM

10.5 KG / 23.2 LBS



**8" DOUBLE**

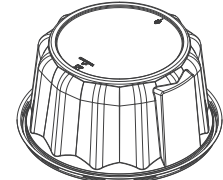
CBC-8D

100 SETS / CTN.

3.31 CU.FT.

0.09 CBM

10.9 KG / 24.1 LBS



**10"**

CBC-10

50 SETS / CTN.

2.68 CU.FT.

0.08 CBM

6.9 KG / 15.2 LBS

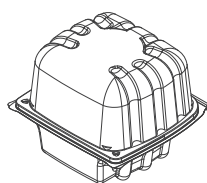


# PET LETTUCE SINGLE & DOUBLE HINGED CONTAINERS

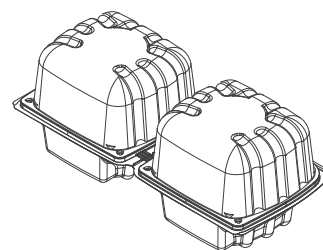


This container offers both superb clarity and protection on the go, and helps maintain lettuce freshness.

Well suited for food processors & packers, wholesale clubs, and supermarkets.



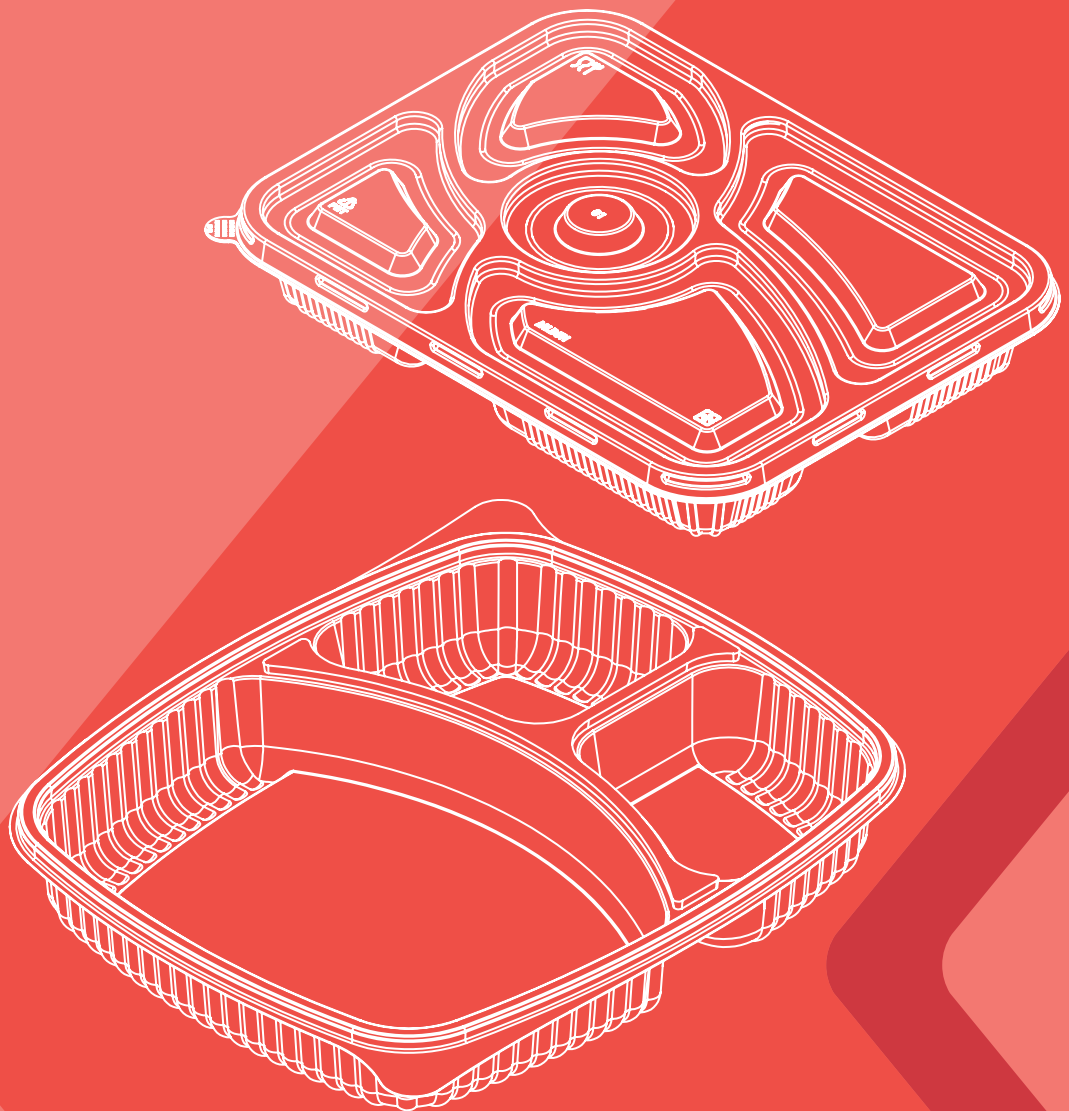
PLHC-S  
210 PCS / CTN.  
3.01 CU.FT.  
0.09 CBM  
10.8 KG / 23.8 LBS



PLHC-D  
105 PCS / CTN.  
3.01 CU.FT.  
0.09 CBM  
10.3 KG / 22.7 LBS

# MICROWAVABLE PP CONTAINERS

HOME MEAL REPLACEMENT CONTAINERS  
HEAVY DUTY MICROWAVE CONTAINERS







ENGINEERED FOR

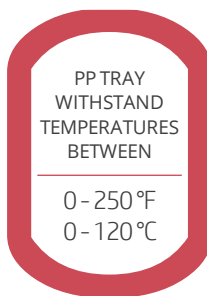
HEAT + COLD RESISTANCE

HOME MEAL REPLACEMENT  
**H.M.R. PP CONTAINERS**



VG H.M.R. container with black PP base and clear dome lid for home meal replacement and maximum merchandising. These containers can be heated in microwave ovens.

Unique design promotes structural integrity. Smooth panels for effective label application that will not detract from your product's presentation. Audible click closure indicates a secure lock which seals in flavor and helps maintain freshness.



R04624

### 24oz Tray

250 PCS / CTN.  
2.80 CU.FT. / 0.08 CBM  
5.9 KG / 13.0 LBS

### PP LID

250 PCS / CTN.  
2.27 CU.FT. / 0.06 CBM  
4.3 KG / 9.4 LBS



R04636

### 36oz Tray

250 PCS / CTN.  
3.57 CU.FT. / 0.10 CBM  
7.9 KG / 17.4 LBS

### PP LID

250 PCS / CTN.  
2.22 CU.FT. / 0.06 CBM  
5.1 KG / 11.1 LBS

### PET LID

250 PCS / CTN.  
2.28 CU.FT. / 0.06 CBM  
6.6 KG / 14.5 LBS



R04637

### 37oz 2 Comp.

250 PCS / CTN.  
3.57 CU.FT. / 0.10 CBM  
7.9 KG / 17.4 LBS

### PP LID

250 PCS / CTN.  
2.22 CU.FT. / 0.06 CBM  
5.1 KG / 11.1 LBS

### PET LID

250 PCS / CTN.  
2.28 CU.FT. / 0.06 CBM  
6.6 KG / 14.5 LBS



R04638

### 38oz 3 Comp.

250 PCS / CTN.  
3.57 CU.FT. / 0.10 CBM  
7.9 KG / 17.4 LBS

### PP LID

250 PCS / CTN.  
2.22 CU.FT. / 0.06 CBM  
5.1 KG / 11.1 LBS

### PET LID

250 PCS / CTN.  
2.28 CU.FT. / 0.06 CBM  
6.6 KG / 14.5 LBS



5-M0588

### 5 Comp. Tray

200 PCS / CTN.  
2.87 CU.FT. / 0.08 CBM  
7.4 KG / 16.2 LBS

### PET LID

200 PCS / CTN.  
2.25 CU.FT. / 0.06 CBM  
5.0 KG / 10.9 LBS





HEAVY DUTY  
**MICROWAVE**  
**PP CONTAINERS**

The heavy duty microwave plastic container and lid combo is perfect for hot foods, stews, soups, sauces, salads or refrigerated foods. Freezer & dishwasher safe, reusable & recyclable, BPA & CFC free. These containers are made from heavy weight PP, designed to stand up to high temperatures for food service applications, also safe for freezer storage. With their sturdy construction, these containers will keep your food securely and reliably. It is a great way for holding a variety of items and heating up food without the hassle of switching containers.

- 1** The dome style raised lids that increase the usable space.
- 2** Secure fit to eliminate spills. Audible click closure indicates a secure lock.
- 3** Allow steam to escape which is especially important to prevent food from getting soggy or mushy.
- 4** Recyclable black PP base with clear see-thru lid.



Heat tolerance up to 250° F / 120° C  
in the microwave oven or display case.

## SQUARE TYPE COMBO PACK



### 12oz

CODE NO. 8300  
SIZE: 5.5 x 4.5 x 1.5 in.

### PP

150 SETS / CTN.  
1.06 CU.FT. / 0.03 CBM  
6.1 KG / 13.45 LBS

### OPS

150 SETS / CTN.  
0.85 CU.FT. / 0.02 CBM  
4.4 KG / 9.70 LBS



### 16oz

CODE NO. 8316  
SIZE: 7.25 x 5 x 1.5 in.

### PP

150 SETS / CTN.  
1.34 CU.FT. / 0.04 CBM  
7.6 KG / 16.76 LBS

### OPS

150 SETS / CTN.  
1.24 CU.FT. / 0.04 CBM  
6.1 KG / 13.45 LBS



### 24oz

CODE NO. 8322  
SIZE: 7.25 x 5 x 2 in.

### PP

150 SETS / CTN.  
1.40 CU.FT. / 0.04 CBM  
7.9 KG / 17.42 LBS

### OPS

150 SETS / CTN.  
1.24 CU.FT. / 0.04 CBM  
6.4 KG / 14.11 LBS



### 32oz

CODE NO. 8366  
SIZE: 8.5 x 6 x 1.5 in.

### PP

150 SETS / CTN.  
1.76 CU.FT. / 0.05 CBM  
10.8 KG / 23.81 LBS

### OPS

150 SETS / CTN.  
1.64 CU.FT. / 0.05 CBM  
7.5 KG / 16.53 LBS



### 38oz

CODE NO. 8388  
SIZE: 8.5 x 6 x 2 in.

### PP

150 SETS / CTN.  
1.72 CU.FT. / 0.05 CBM  
10.8 KG / 23.81 LBS

### OPS

150 SETS / CTN.  
1.62 CU.FT. / 0.05 CBM  
7.5 KG / 16.53 LBS



## ROUND TYPE COMBO PACK



### 16oz

CODE NO. 8311  
SIZE: Ø 6 x 2 in.

### PP

150 SETS / CTN.  
1.36 CU.FT. / 0.04 CBM  
6.0 KG / 13.23 LBS

### OPS

150 SETS / CTN.  
1.24 CU.FT. / 0.04 CBM  
4.7 KG / 10.36 LBS



### 28oz

CODE NO. 8377  
SIZE: Ø 7 x 1.5 in.

### PP

150 SETS / CTN.  
1.78 CU.FT. / 0.05 CBM  
8.0 KG / 17.64 LBS

### OPS

150 SETS / CTN.  
1.75 CU.FT. / 0.05 CBM  
6.4 KG / 14.11 LBS



### 32oz

CODE NO. 8399  
SIZE: Ø 7 x 2 in.

### PP

150 SETS / CTN.  
1.88 CU.FT. / 0.05 CBM  
8.5 KG / 18.73 LBS

### OPS

150 SETS / CTN.  
1.81 CU.FT. / 0.05 CBM  
6.8 KG / 14.99 LBS



### 35oz

CODE NO. 8337  
SIZE: Ø 8 x 2 in.

### PP

150 SETS / CTN.  
2.50 CU.FT. / 0.07 CBM  
10.5 KG / 23.15 LBS

### OPS

150 SETS / CTN.  
2.62 CU.FT. / 0.07 CBM  
8.5 KG / 18.73 LBS



### 48oz

CODE NO. 9999  
SIZE: Ø 9 x 2 in.

### PP

150 SETS / CTN.  
3.08 CU.FT. / 0.09 CBM  
11.7 KG / 25.79 LBS



### 3 Comp.

CODE NO. 9333  
SIZE: Ø 9 x 2 in.

### PP

150 SETS / CTN.  
3.33 CU.FT. / 0.09 CBM  
13.0 KG / 28.66 LBS

# PET CLEAR CUPS

78 mm / 3.07 in. Dia CUPS

92 mm / 3.62 in. Dia CUPS

98 mm / 3.86 in. Dia CUPS

107 mm / 4.21 in. Dia CUPS

FLAT & DOME LIDS

CUP INSERTS







**PET CLEAR  
CUPS & LIDS**



The glass-like clarity of VG PET CLEAR CUPS allows the appeal of your food and drink to shine through. Whether for iced beverages, smoothies, frozen drinks, on-the-go snacks or parfaits, they give your product that high-end look and feel. Made of crack-resistant PET, these cups have outstanding strength and durability.

They are not susceptible to flavor or odor transfer and have smooth rolled rims for safe and comfortable drinking. You can also create new food combinations with our cup inserts.

## FEATURES & BENEFITS

- Four rim diameter sizes: 78, 92, 98, and 107mm. 4oz and 5oz cup inserts to fits 92mm & 98mm rim cups.
- Large and flat area for customer branding. Printing up to 6-colors.
- Excellent for coffee shops, restaurants, supermarkets, C-stores and sports venues.





# 92mm / 3.62" Dia.



**9oz**

PETC92-09  
1,000 PCS / CTN.  
2.27 CU.FT.  
0.06 CBM  
10.1 KG / 22.2 LBS



**11oz**

PETC92-11  
1,000 PCS / CTN.  
2.85 CU.FT.  
0.08 CBM  
11.3 KG / 24.9 LBS



**12oz**

PETC92-12  
1,000 PCS / CTN.  
2.95 CU.FT.  
0.08 CBM  
12.5 KG / 27.6 LBS



**16oz**

PETC92-16  
1,000 PCS / CTN.  
3.67 CU.FT.  
0.10 CBM  
14.2 KG / 31.4 LBS



**20oz**

PETC92-20  
1,000 PCS / CTN.  
2.79 CU.FT.  
0.08 CBM  
17.7 KG / 39.0 LBS



**92mm INSERT**

PETC92-INS  
1,000 PCS / CTN.  
0.94 CU.FT.  
0.03 CBM  
3.5 KG / 7.6 LBS



**NO HOLE**

PETC92-FNH  
1,000 PCS / CTN.  
1.76 CU.FT.  
0.05 CBM  
2.8 KG / 6.2 LBS



**STRAW SLOT**

PETC92-FSS  
1,000 PCS / CTN.  
1.76 CU.FT.  
0.05 CBM  
2.8 KG / 6.2 LBS



**NO HOLE with TAB**

PETC92-FNHT  
1,000 PCS / CTN.  
1.49 CU.FT.  
0.04 CBM  
3.8 KG / 8.4 LBS



**NO HOLE**

PETC92-DNH  
1,000 PCS / CTN.  
1.69 CU.FT.  
0.05 CBM  
4.1 KG / 9.0 LBS



**ROUND HOLE**

PETC92-DRH  
1,000 PCS / CTN.  
1.69 CU.FT.  
0.05 CBM  
4.1 KG / 9.0 LBS



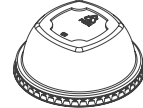
**STRAW SLOT**

PETC92-DSS  
1,000 PCS / CTN.  
1.69 CU.FT.  
0.05 CBM  
4.1 KG / 9.0 LBS



**WIDE HOLE**

PETC92-DWH  
1,000 PCS / CTN.  
1.79 CU.FT.  
0.05 CBM  
4.2 KG / 9.3 LBS



**SQUARE NO HOLE**

PETC92-DSNH  
1,000 PCS / CTN.  
1.69 CU.FT.  
0.05 CBM  
5.4 KG / 11.8 LBS

# 98mm / 3.86" Dia.



**12/14oz**

PETC98-14  
1,000 PCS / CTN.  
2.70 CU.FT.  
0.08 CBM  
13.4 KG / 29.5 LBS



**16oz**

PETC98-16  
1,000 PCS / CTN.  
2.81 CU.FT.  
0.08 CBM  
15.7 KG / 34.6 LBS



**20oz**

PETC98-20  
1,000 PCS / CTN.  
3.02 CU.FT.  
0.09 CBM  
17.4 KG / 38.4 LBS



**24oz**

PETC98-24  
600 PCS / CTN.  
2.03 CU.FT.  
0.06 CBM  
11.2 KG / 24.7 LBS



**98mm INSERT**

PETC98-INS  
1,000 PCS / CTN.  
1.26 CU.FT.  
0.04 CBM  
4.1 KG / 9.0 LBS



**NO HOLE**

PETC98-FNH  
1,000 PCS / CTN.  
1.88 CU.FT.  
0.05 CBM  
4.4 KG / 9.7 LBS



**STRAW SLOT**

PETC98-FSS  
1,000 PCS / CTN.  
1.88 CU.FT.  
0.05 CBM  
4.4 KG / 9.7 LBS



**STRAWLESS SIP LID**

PETC98-FSIP  
1,000 PCS / CTN.  
1.87 CU.FT.  
0.05 CBM  
3.7 KG / 8.2 LBS



**NO HOLE**

PETC98-DNH  
1,000 PCS / CTN.  
2.09 CU.FT.  
0.06 CBM  
5.1 KG / 11.3 LBS



**ROUND HOLE**

PETC98-DRH  
1,000 PCS / CTN.  
2.09 CU.FT.  
0.06 CBM  
5.1 KG / 11.3 LBS



**STRAW SLOT**

PETC98-DSS  
1,000 PCS / CTN.  
2.09 CU.FT.  
0.06 CBM  
5.1 KG / 11.3 LBS



**WIDE HOLE**

PETC98-DWH  
1,000 PCS / CTN.  
2.09 CU.FT.  
0.06 CBM  
5.1 KG / 11.3 LBS



# 78mm / 3.07" Dia.



**7oz**

PETC78-07  
1,000 PCS / CTN.  
1.49 CU.FT.  
0.04 CBM  
8.0 KG / 17.5 LBS



**8oz**

PETC78-08  
1,000 PCS / CTN.  
1.90 CU.FT.  
0.05 CBM  
6.7 KG / 14.9 LBS



**10oz**

PETC78-10  
1,000 PCS / CTN.  
1.99 CU.FT.  
0.06 CBM  
8.1 KG / 17.8 LBS



**STRAW SLOT**

PETC78-FSS  
2,000 PCS / CTN.  
1.70 CU.FT.  
0.05 CBM  
4.0 KG / 8.8 LBS



**ROUND HOLE**

PETC78-DRH  
2,000 PCS / CTN.  
2.10 CU.FT.  
0.06 CBM  
5.4 KG / 11.9 LBS



**STRAW SLOT**

PETC78-DSS  
2,000 PCS / CTN.  
2.10 CU.FT.  
0.06 CBM  
5.4 KG / 11.9 LBS

# 107mm / 4.21" Dia.



**32oz**

PETC107-32  
500 PCS / CTN.  
3.90 CU.FT.  
0.11 CBM  
13.9 KG / 30.6 LBS



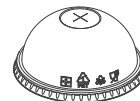
**STRAW SLOT**

PETC107-FSS  
500 PCS / CTN.  
1.14 CU.FT.  
0.03 CBM  
2.2 KG / 4.8 LBS



**ROUND HOLE**

PETC107-DRH  
500 PCS / CTN.  
1.50 CU.FT.  
0.04 CBM  
3.1 KG / 6.9 LBS



**STRAW SLOT**

PETC107-DSS  
500 PCS / CTN.  
1.50 CU.FT.  
0.04 CBM  
3.1 KG / 6.9 LBS



**PLA BIOPLASTIC  
CLEAR CUPS & LIDS**



# PLA COMPOSTABLE BIOPLASTICS MADE FROM PLANT STARCHES

## WHAT IS PLA?



PLA (PolyLactic Acid) is made from plants not oil, derived from natural sources like corn starch, cassava, or sugar cane.

## HOW PLA IS MADE?

- 01 Harvesting the corn, extract the starch in the form of glucose.
- 02 Fermentation process turning glucose into lactic acid.
- 03 Turning lactic acid into a polymer, which can be made into PLA resin.



NatureWorks is the world's largest producer of PLA, and a key partner to VIGOUR PACK. VG PLA clear cups made from 100% NatureWorks Ingeo™ resin produced in the USA.

## 100% BIODEGRADABLE



PLA products will completely biodegrade within 120 days in a commercial compost facility. Return nutrients back into soil.

## LOW CARBON FOOTPRINT



The production of Ingeo® bioplastic emits 75% less greenhouse gas emissions compared to PET.

STORE IN THE COOL PLACE. IDEAL BEVERAGE TEMPERATURE WITHIN 40°C / 104°F



### 9oz SQUART

PLAC96-09S  
1,000 PCS / CTN.  
2.52 CU.FT.  
0.07 CBM  
8.8 KG / 19.5 LBS



### 12oz

PLAC96-12  
1,000 PCS / CTN.  
3.09 CU.FT.  
0.09 CBM  
11.7 KG / 25.9 LBS



### 16oz

PLAC96-16  
1,000 PCS / CTN.  
3.95 CU.FT.  
0.11 CBM  
14.0 KG / 30.8 LBS



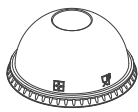
### 20oz

PLAC96-20  
1,000 PCS / CTN.  
4.39 CU.FT.  
0.12 CBM  
16.4 KG / 36.1 LBS



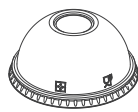
### 24oz

PLAC96-24  
1,000 PCS / CTN.  
4.74 CU.FT.  
0.13 CBM  
16.2 KG / 35.8 LBS



### NO HOLE

PLAC96-DNH  
1,000 PCS / CTN.  
2.01 CU.FT.  
0.06 CBM  
4.4 KG / 9.6 LBS



### ROUND HOLE

PLAC96-DRH  
1,000 PCS / CTN.  
2.01 CU.FT.  
0.06 CBM  
4.4 KG / 9.6 LBS



### C SLOT

PLAC96-FCS  
1,000 PCS / CTN.  
1.68 CU.FT.  
0.05 CBM  
3.4 KG / 7.6 LBS



### 9oz

PLAC92-09  
1,000 PCS / CTN.  
2.27 CU.FT.  
0.06 CBM  
13.7 KG / 30.2 LBS



### 12oz

PLAC92-12  
1,000 PCS / CTN.  
2.48 CU.FT.  
0.07 CBM  
11.3 KG / 25.0 LBS



### 14oz

PLAC98-14  
1,000 PCS / CTN.  
2.70 CU.FT.  
0.08 CBM  
13.4 KG / 29.5 LBS



### 16oz

PLAC98-16  
1,000 PCS / CTN.  
2.84 CU.FT.  
0.08 CBM  
13.9 KG / 30.7 LBS



### 20oz

PLAC98-20  
1,000 PCS / CTN.  
3.02 CU.FT.  
0.09 CBM  
16.2 KG / 35.6 LBS



### 24oz

PLAC98-24  
600 PCS / CTN.  
2.03 CU.FT.  
0.06 CBM  
10.1 KG / 22.3 LBS



### 32oz

PLAC107-32  
500 PCS / CTN.  
3.90 CU.FT.  
0.11 CBM  
14.1 KG / 31.1 LBS



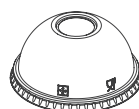
### ROUND HOLE

PLAC92-DRH  
1,000 PCS / CTN.  
1.69 CU.FT.  
0.05 CBM  
3.1 KG / 6.8 LBS



### ROUND HOLE

PLAC92-FRH  
1,000 PCS / CTN.  
1.76 CU.FT.  
0.05 CBM  
2.8 KG / 6.1 LBS



### ROUND HOLE

PLAC98-DRH  
1,000 PCS / CTN.  
2.09 CU.FT.  
0.06 CBM  
5.1 KG / 11.3 LBS



### STRAW SLOT

PLAC98-FSS  
1,000 PCS / CTN.  
1.88 CU.FT.  
0.05 CBM  
3.8 KG / 8.4 LBS



### STRAW SLOT

PLAC107-FSS  
500 PCS / CTN.  
1.14 CU.FT.  
0.03 CBM  
2.2 KG / 4.8 LBS





# CUSTOM PRINTING

GET YOUR MESSAGE DIRECTLY INTO THE HANDS OF YOUR CUSTOMERS.



**EASILY & EFFECTIVELY  
PROMOTE YOUR BUSINESS**

Custom printing is the perfect solution to build your brand image and grow market awareness. It allows you to cost effectively advertise your company's brand - products, style and values - and provides a point of distinction for your brand in an otherwise saturated market. It is a portable billboard for your business right in your customers hands. It's an advantage that what we like to call "Brand In Hand".

Customize all your foodservice disposables – paper hot and cold cups, paper food containers, plastic drink cups, plastic round containers and cup sleeves.

## WE UNDERSTAND PRINTING



### PRINTING APPLICATION

We have world-class printing equipment. For plastic cups and containers, we have four 6-color Van Dam UV offset printing machines. For paper cups and containers, we have 8-color FLEXO machine and four German printing machines that print up to 5-colors.

### PRINTING SERVICE

We manage all design and print services in-house. We can recreate or modify your existing artwork or our designers can help you develop an entirely new brand concept. We can even create mock-ups so that you can see what the actual product will look like once artwork is finalized.

# 5 STEPS

SIMPLE & EASY !

## WE'RE HERE TO HELP

WHATEVER YOUR PRINTING NEEDS

01

Choose the cup or container size(s) you need. We offer a wide range of sizes on paper cold cups, paper hot cups – single or double wall, paper food containers, PET drink cups, PET & PP round deli containers and PLA drink cups.

02

Choose up to 6-colors for your plastic cups / containers, 5-colors for your paper cups and containers and up to 4-colors for your customized PLA drink cups and cup sleeves.

03

Send us your artwork as an AI (Adobe Illustrator), EPS (Encapsulated PostScript) or PDF file. If electronic artwork is not available, send a sample of your cup or container and we will recreate the artwork by hand.

04

Once you have perfected your design, we will produce a digital file of the artwork for you to review and approve. We can also create a mock-up, if needed, for a minimal charge.

05

The printing process begins once the digital artwork file and/or mock-up has been approved and purchase order has been received. Custom printed products will be produced and delivered within our stated normal lead times.

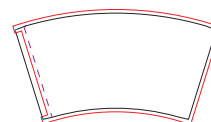
Our minimum order quantity for most custom prints is 50,000 pieces per sku.

## ARTWORK REQUIREMENTS



### FILE FORMAT ► .AI

- Shapes and fonts must be outlined.
- Font size must be at least 8 pt bold.
- Artwork elements must be in layers, not merged.
- All images embedded and must be at least 300 dpi or higher.
- Define all colors CMYK or PANTONE® Solid Coated / Uncoated Color Code.
- PANTONE® Solid Coated Colors can be used, but not all colors can be achieved.



Available for all stock sizes.  
Please feel free to contact us  
for a template to get started.



If your artwork is designed by Photoshop or Corel Draw, please save it as a high resolution PDF, AI, or EPS file.



# UNDERSTANDING PRINTING METHODS

## 4-COLOR PROCESS PRINTING



CYAN MAGENTA YELLOW BLACK

Process printing refers to a process that uses 4 colors - Cyan (C), Magenta (M), Yellow (Y) and Black (B) to reproduce a wide range of colors by mixing the colors together as they are printed. This is known as CMYK process printing or 4-color process printing. A wide range of colors can be created with just 4 color printing plates so the number of reproducible colors is much higher than four. PANTONE® color codes can be provided as a final color reference, but not all PANTONE® colors can be reproduced.

## SPOT COLOR PRINTING



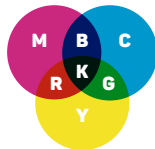
Spot color printing uses a color system of solid, pre-mixed colors, also known as PANTONE® colors. Spot colors are more accurate as you have already determined the color by its specific PANTONE® number. It is generally more economical if printing is kept to 3-colors or less.

Due to the use of food-grade inks, not all PANTONE® colors can be achieved. Also, spot colors are nearly impossible to replicate exactly on digital print devices such as color laser printers. Please note that the same color may appear differently on different raw materials.

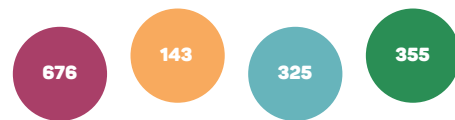
RGB



CMYK



SPOT COLOR



# PRINTING INFORMATION & DISCLAIMERS

## COLOR ACCURACY

When a PANTONE® color code is provided, finished products are expected to be within 2 PANTONE® colors, either up or down (refer to PANTONE® Solid color book). Due to food grade inks, not all PANTONE® color codes can be achieved, and any possible replacement is only at the manufacturer's discretion.

## INK ODOR

As a result of printing with food grade inks, a degree of ink odor should be expected in all custom printed products. Any possible replacement is only at the manufacturer's discretion.

## PRINT GAP

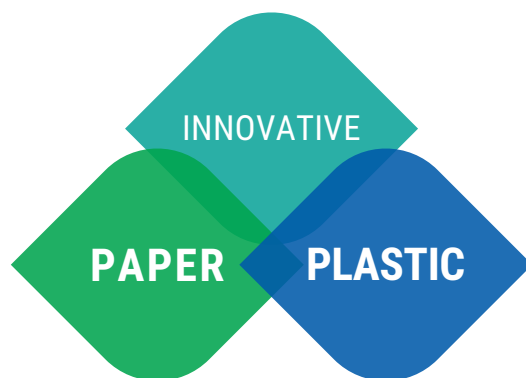
A ¼" gap is left between the leading edge of the design PET/PLA cups so that the design does not overlap.

## MINIMUM & LEAD TIMES

- All stated minimums apply for each size and/or design ordered. Minimums are subject to change at any time. Due to the nature of custom printed products, there may be a +/- 10% over/under run (variance between amount ordered and amount produced).
- Lead times are estimated and are not guaranteed.

## PLATE CHARGES

Plate charges will not be charged for reprint orders provided the existing plates are in good condition. If left unused, printing plates have a maximum life of 18 months. Customer will be notified if new plates will be necessary for their re-print orders and subsequently billed for the new plates.



FULL LINE DISPOSABLE PACKAGING SOLUTIONS  
TO MEET THE EVOLVING DEMANDS



No. 17, Lugong Rd., Lukang Township,  
Changhua County 505, Taiwan R.O.C.

TEL: + 886 4 781 1589  
FAX: + 886 4 781 2078

[www.vigourpack.com](http://www.vigourpack.com)

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